



UNITED STATES WELDING CORPORATION

<p align="center">USW ALLOY DESIGNATION AND DESCRIPTION</p>	<p align="center">TURBALOY® 8020 HQ-GRADE GTAW SOLID BARE WELDING WIRE NICKEL BASE</p>	<p align="center">ISO 9001 AS 9100</p>	<p align="center">DATA SHEET 8020</p>																														
<p align="center">CROSS-REFERENCE CONFORMANCE SPECIFICATIONS</p>	<table border="0"> <tr> <td>MSRR 9500/3</td> <td>80Cr 20Ni</td> <td>UNS N06003</td> </tr> <tr> <td>NC 80/20</td> <td>OMAT 305B</td> <td>W No 2.4639</td> </tr> <tr> <td>BS 2901 PT5 1993 NA 34</td> <td></td> <td>DIN 1736-SNi Cr 20</td> </tr> <tr> <td>NIMONIC 75</td> <td></td> <td></td> </tr> </table>			MSRR 9500/3	80Cr 20Ni	UNS N06003	NC 80/20	OMAT 305B	W No 2.4639	BS 2901 PT5 1993 NA 34		DIN 1736-SNi Cr 20	NIMONIC 75																				
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<p align="center">METALLURGICAL BACKGROUND INFORMATION</p>	<p>TURBALOY® 8020 undergoes a series of proprietary abrading and cleaning processes to remove all surface contaminants. These manufacturing processes ensure a consistent ultra-clean weld wire surface.</p> <p>Selected low iron content grade.</p>																																
<p align="center">MATERIALS TO BE WELDED AND APPLICATIONS</p>	<p>TURBALOY® 8020 weld material is released to MSRR9000/3.</p> <p>TURBALOY® 8020 is used to fabricate Nimonic 75 material in aircraft gas-turbine components requiring oxidation and scaling resistance and structural strength at high operating temperatures. Dissimilar joining applications.</p> <p>MSRR 7004, 7006, 7008, 7104, 7045, 7046, BS: HR5, HR203, HR403.</p>																																
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<p align="center">WELD PROPERTIES</p>	<p>Hardness: 86 HRB</p> <p>Typical tensile strength: 108-121 ksi with 35-40% elongation</p>																																
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<p align="center">PACKAGING</p>	<p>Sealed polyethylene envelopes. (Desiccants optional)</p>																																

DFARS Compliant

www.usweldingcorp.com

3579 HIGHWAY 50 EAST # 104 □ CARSON CITY, NEVADA 89701-2826
 775/883-7878 □ 800/423-5964 □ FAX: 775/883-7776