



UNITED STATES WELDING CORPORATION

<p align="center">USW ALLOY DESIGNATION AND DESCRIPTION</p>	<p align="center">TURBALOY® 605 HQ-GRADE GTAW SOLID BARE WELDING WIRE COBALT BASE</p>	<p align="center">ISO 9001 AS 9100</p>	<p align="center">DATA SHEET 5796</p>																														
<p align="center">CROSS-REFERENCE CONFORMANCE SPECIFICATIONS</p>	<table border="0"> <tr> <td>MSRR 9500/23</td> <td>USWC 5796 (A)</td> </tr> <tr> <td>AMS 5796</td> <td>Haynes 25</td> </tr> <tr> <td>UNS R30605</td> <td>MSRR 7091</td> </tr> <tr> <td>L 605</td> <td>OMAT 3/64 A</td> </tr> <tr> <td>52Co 20Cr 10Ni 15W</td> <td></td> </tr> </table>			MSRR 9500/23	USWC 5796 (A)	AMS 5796	Haynes 25	UNS R30605	MSRR 7091	L 605	OMAT 3/64 A	52Co 20Cr 10Ni 15W																					
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<p align="center">METALLURGICAL BACKGROUND INFORMATION</p>	<p>TURBALOY® 605 undergoes a series of proprietary abrading and cleaning processes to remove all surface contaminants. These manufacturing processes ensure a consistent ultra-clean weld wire surface.</p> <p>TURBALOY® 605 is a Co-Cr-Ni-W high temperature, high wear resistant alloy used to weld alloys of similar composition.</p>																																
<p align="center">MATERIALS TO BE WELDED AND APPLICATIONS</p>	<table border="0"> <tr> <td>AMS 5759, 5537</td> <td>PWA 1032</td> <td>GE B50TF1</td> </tr> <tr> <td colspan="3">Repair welding of cobalt-base gas turbine components; blades, combustion chambers, after-burner parts, rings.</td> </tr> <tr> <td>MSRR 7052, 7053, 7091</td> <td>BS - HR40</td> <td></td> </tr> <tr> <td colspan="3">Pure argon gas shielding and ultra clean weldment conditions are required.</td> </tr> </table>			AMS 5759, 5537	PWA 1032	GE B50TF1	Repair welding of cobalt-base gas turbine components; blades, combustion chambers, after-burner parts, rings.			MSRR 7052, 7053, 7091	BS - HR40		Pure argon gas shielding and ultra clean weldment conditions are required.																				
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<p align="center">PACKAGING</p>	<p>Sealed polyethylene envelopes. (Desiccants optional)</p>																																
<p>DFARS Compliant</p>		<p align="right">www.usweldingcorp.com</p>																															