



UNITED STATES WELDING CORPORATION

<p align="center">USW ALLOY DESIGNATION AND DESCRIPTION</p>	<p align="center">TURBALOY® 31 HQ-GRADE GTAW SOLID BARE WELDING WIRE COBALT BASE</p>	<p align="center">ISO 9001 AS 9100</p>	<p align="center">DATA SHEET 5789</p>																														
<p align="center">CROSS-REFERENCE CONFORMANCE SPECIFICATIONS</p>	<table border="0"> <tr> <td>MSRR9500/25</td> <td>54Co 25.5Cr 10.5Ni 7.5W</td> </tr> <tr> <td>MSRR 7049</td> <td>W-31</td> </tr> <tr> <td>AMS 5789</td> <td>UNS R30031</td> </tr> <tr> <td>USWC 5789 (A)</td> <td></td> </tr> </table>			MSRR9500/25	54Co 25.5Cr 10.5Ni 7.5W	MSRR 7049	W-31	AMS 5789	UNS R30031	USWC 5789 (A)																							
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<p align="center">METALLURGICAL BACKGROUND INFORMATION</p>	<p>TURBALOY® 31 undergoes a series of proprietary abrading and cleaning processes to remove all surface contaminants. These manufacturing processes ensure a consistent ultra-clean weld wire surface.</p> <p>TURBALOY® 31 is a Co-Cr-Ni-W wear resisting, high temperature alloy used for welding base metal of similar compositions.</p>																																
<p align="center">MATERIALS TO BE WELDED AND APPLICATIONS</p>	<table border="0"> <tr> <td>AMS 5382</td> <td>MSRR 7049/ 7122, 7185</td> <td>PWA A648</td> </tr> <tr> <td>UNS R30031</td> <td>ASTM A567GR2</td> <td></td> </tr> </table> <p>Repair welding of recycled high temperature gas turbine blades and vanes. Pure argon gas shielding and clean weldment conditions are required.</p>			AMS 5382	MSRR 7049/ 7122, 7185	PWA A648	UNS R30031	ASTM A567GR2																									
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<p align="center">PACKAGING</p>	<p>Sealed polyethylene envelopes. (Desiccants optional)</p>																																
<p>DFARS Compliant</p>		<p align="right">www.usweldingcorp.com</p>																															