



**UNITED STATES  
WELDING CORPORATION**

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<p align="center"><b>USW ALLOY DESIGNATION AND DESCRIPTION</b></p>	<p align="center"><b>TURBALOY<sup>®</sup> 316</b>  <b>HQ-GRADE</b>  <b>GTAW SOLID BARE WELDING WIRE</b>  <b>IRON BASE</b></p>	<p align="center"><b>ISSUED</b>  AUGUST 1997</p>	<p align="center"><b>DATA SHEET</b>  <b>5692</b></p>																														
<p align="center"><b>CROSS-REFERENCE CONFORMANCE SPECIFICATIONS</b></p>	<table border="0"> <tr> <td>AMS 5692</td> <td>19Cr 12.5Ni, 2.5Mo</td> </tr> <tr> <td>USWC 5692 (C)</td> <td>ASTM A313</td> </tr> <tr> <td>UNS S31680</td> <td>MSRR/208 (<i>Note: AMS 5690 is superseded by 5692 for filler metal.</i>)</td> </tr> <tr> <td>AWS A5.9 ER316</td> <td></td> </tr> </table>			AMS 5692	19Cr 12.5Ni, 2.5Mo	USWC 5692 (C)	ASTM A313	UNS S31680	MSRR/208 ( <i>Note: AMS 5690 is superseded by 5692 for filler metal.</i> )	AWS A5.9 ER316																							
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<p align="center"><b>METALLURGICAL BACKGROUND INFORMATION</b></p>	<p>TURBALOY<sup>®</sup> 316 undergoes a series of proprietary abrading and cleaning processes to remove all surface contaminants. These manufacturing processes ensure a consistent ultra-clean weld wire surface.</p> <p>TURBALOY<sup>®</sup> 316 is a Molybdenum containing austenitic stainless steel which resists pitting corrosion from chloride ions. The alloy has good scaling resistance and provides exceptional toughness.</p>																																
<p align="center"><b>MATERIALS TO BE WELDED AND APPLICATIONS</b></p>	<p>Molybdenum provides increased creep resistance at elevated temperatures.</p> <p>AMS 5649. ASTM A167, A240, A213, A249, A269, A276, A314, A479, A473.</p>																																
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<p align="center"><b>PACKAGING</b></p>	<p>Sealed polyethylene envelopes. (Desiccants optional)</p>																																

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