



UNITED STATES WELDING CORPORATION

<p align="center">USW ALLOY DESIGNATION AND DESCRIPTION</p>	<p align="center">TURBALOY® 92 HQ-GRADE GTAW SOLID BARE WELDING WIRE NICKEL BASE</p>	<p align="center">ISO 9001 AS 9100</p>	<p align="center">DATA SHEET 5675</p>																														
<p align="center">CROSS-REFERENCE CONFORMANCE SPECIFICATIONS</p>	<p>MSRR 9500/9 AMS 5675 UNS N07092 FM 92 70Ni 15.5Cr 7Fe 3.0Ti 2.4Mn</p> <p align="right">AWS A5.14 ENiCrFe-6 OMAT 314A</p>																																
<p align="center">METALLURGICAL BACKGROUND INFORMATION</p>	<p>TURBALOY® 92 undergoes a series of proprietary abrading and cleaning processes to remove all surface contaminants. These manufacturing processes ensure a consistent ultra-clean weld wire surface.</p> <p>TURBALOY® 92 is a precipitation hardening Ni-Cr-Fe alloy.</p>																																
<p align="center">MATERIALS TO BE WELDED AND APPLICATIONS</p>	<p>TURBALOY® 92 is used for dissimilar metal welding of austenitic and ferritic stainless alloys to each other and to high nickel alloys. Applications include Ni200 and M60 and M67 to stainless steels and joining stainless steels to carbon steels. TURBALOY® 92 is also suitable for 9% Ni steel fabrication.</p> <p>Use argon gas shielding and ultra clean conditions for welding.</p>																																
<p align="center">WIRE CHEMISTRY WT%</p>	<table border="0"> <tr> <td>Carbon</td> <td align="center">-</td> <td align="center">0.08</td> <td>Nickel + Cobalt</td> <td align="center">67.00</td> <td align="center">-</td> </tr> <tr> <td>Manganese</td> <td align="center">2.00</td> <td align="center">2.75</td> <td>Titanium</td> <td align="center">2.50</td> <td align="center">3.50</td> </tr> <tr> <td>Silicon</td> <td align="center">-</td> <td align="center">0.35</td> <td>Cobalt</td> <td align="center">-</td> <td align="center">1.00</td> </tr> <tr> <td>Sulfur</td> <td align="center">-</td> <td align="center">0.015</td> <td>Copper</td> <td align="center">-</td> <td align="center">0.50</td> </tr> <tr> <td>Chromium</td> <td align="center">14.00</td> <td align="center">17.00</td> <td>Iron</td> <td align="center">-</td> <td align="center">10.00</td> </tr> </table>			Carbon	-	0.08	Nickel + Cobalt	67.00	-	Manganese	2.00	2.75	Titanium	2.50	3.50	Silicon	-	0.35	Cobalt	-	1.00	Sulfur	-	0.015	Copper	-	0.50	Chromium	14.00	17.00	Iron	-	10.00
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<p align="center">WELD PROPERTIES</p>	<p>(As-welded)</p> <p>Hardness: 160 - 200VN Proof stress (0.2% offset): 400 Mpa Tensile strength: 640 Mpa Elongation: > 30% RA: > 55%</p>																																
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<p align="center">PACKAGING</p>	<p>Sealed polyethylene envelopes. (Desiccants optional)</p>																																
<p>DFARS Compliant</p>		<p align="right">www.usweldingcorp.com</p>																															