



UNITED STATES WELDING CORPORATION

<p align="center">USW ALLOY DESIGNATION AND BRIEF DESCRIPTION</p>	<p align="center">C.P. Ti</p> <p align="center">GTAW SOLID BARE WELDING WIRE TITANIUM BASE</p>	<p align="center">ISO 9001 AS 9100</p>	<p align="center">DATA SHEET 4951</p>																								
<p align="center">CROSS-REFERENCE CONFORMANCE SPECIFICATIONS</p>	<table border="0"> <tr> <td>MSRR 9500/70</td> <td>AWS A5.16 ER Ti-2</td> </tr> <tr> <td>AMS 4951</td> <td>UNS R50550</td> </tr> <tr> <td>C.P. Ti</td> <td>OMAT 366A</td> </tr> <tr> <td></td> <td>99% Ti Min.</td> </tr> </table>			MSRR 9500/70	AWS A5.16 ER Ti-2	AMS 4951	UNS R50550	C.P. Ti	OMAT 366A		99% Ti Min.																
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<p align="center">METALLURGICAL BACKGROUND INFORMATION</p>	<p>C.P. Ti is a solid welding wire produced conventionally and then surface cleaned to remove standard drawing lubricants.</p> <p>C.P. Ti Commercially pure titanium is a Ti-O₂ alloy designed for welding similar alloys. It is environmentally packaged for extended shelf life.</p> <p>C.P. Ti has an alpha CPH structure. It has excellent weldability and gives good weld ductility.</p>																										
<p align="center">MATERIALS TO BE WELDED APPLICATION AND ADVICE</p>	<p><i>Grade 2 is the most widely used C.P. Ti specification in all forms.</i></p> <p>AMS 4941, 4942, 4901, 4921, 4900, 4902. ASTM B348, B265, 337, 338, 467, 468, 367. MSRR 8607, 8608, 8609, 8620.</p> <p>Widely used to fabricate all C.P. grades. Also used to fabricate alloy grades where ductility is more important than joint strength.</p>																										
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<p align="center">WELD PROPERTIES</p>	<p>Melting Point 3020° F Excellent weldability. Strength varies with oxygen content.</p>																										
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<p align="center">PACKAGING</p>	<p>Sealed, air-evacuated, argon filled Vapor Barrier containers with desiccants ensure full protection from atmospheric contamination and prolonged shelf-life.</p>																										
<p>DFARS Compliant</p>		<p align="right">www.usweldingcorp.com</p>																									