



# UNITED STATES WELDING CORPORATION

<b>USW ALLOY DESIGNATION AND DESCRIPTION</b>	<b>TURBALOY® 308L</b> <b>HQ-GRADE</b> <b>GTAW SOLID BARE WELDING WIRE</b> <b>IRON BASE</b>	ISO 9001 AS 9100	<b>DATA SHEET</b> <b>1436</b>																														
<b>CROSS-REFERENCE CONFORMANCE SPECIFICATIONS</b>	USW 1436 UNS S30883 AWS A5.9 ER308L 20Cr 11 Ni .03 C Max.																																
<b>METALLURGICAL BACKGROUND INFORMATION</b>	<p>TURBALOY® 308L undergoes a series of proprietary abrading and cleaning processes to remove all surface contaminants. These manufacturing processes ensure a consistent ultra-clean weld wire surface.</p> <p>TURBALOY® 308L is a low carbon stainless steel that reduces the possibility of intergranular carbide precipitation and increases the resistance to intergranular corrosion without the use of stabilizers such as columbium and titanium.</p>																																
<b>MATERIALS TO BE WELDED AND APPLICATIONS</b>	Typically used weld 304, 304L, 321 and 347 type stainless steels																																
<b>WIRE CHEMISTRY WT%</b>	<table border="0"> <tr> <td>Carbon</td> <td>-</td> <td>0.03</td> <td>Chromium</td> <td>19.50</td> <td>22.00</td> </tr> <tr> <td>Manganese</td> <td>1.00</td> <td>2.50</td> <td>Nickel</td> <td>9.00</td> <td>11.00</td> </tr> <tr> <td>Silicon</td> <td>0.30</td> <td>0.65</td> <td>Molybdenum</td> <td></td> <td>.75</td> </tr> <tr> <td>Sulfur</td> <td>-</td> <td>0.030</td> <td>Copper</td> <td>-</td> <td>0.75</td> </tr> <tr> <td>Phosphorus</td> <td>-</td> <td>0.030</td> <td>Iron</td> <td></td> <td>Balance</td> </tr> </table>			Carbon	-	0.03	Chromium	19.50	22.00	Manganese	1.00	2.50	Nickel	9.00	11.00	Silicon	0.30	0.65	Molybdenum		.75	Sulfur	-	0.030	Copper	-	0.75	Phosphorus	-	0.030	Iron		Balance
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<b>WELD PROPERTIES</b>	Tensile Strength (Psi) : 83,000 Elongation: 40%																																
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<b>PACKAGING</b>	Sealed polyethylene envelopes. (Desiccants optional)																																
DFARS Compliant		<a href="http://www.usweldingcorp.com">www.usweldingcorp.com</a>																															